



# tesa® 68206

## Product Information



640 µm double-sided acrylic foam tape

### Product Description

tesa® 68206 is a 640µm double-sided acrylic foam tape in gray color, the AC foam works both as backing and adhesive providing good tack performance even under low operating temperature.

Also available in 400µm, 800µm and 1100µm formats.

### Product Features

- Suitable for low temperature operation
- Good bonding on various substrates
- Cost-effective as entry level standard product

### Application Fields

Example mounting applications include but are not limited to:

- Decorative glass panel mounting
- Plastic panel mounting
- Nameplate and parts mounting
- TV back panel mounting

### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

### Product Construction

- |                 |                 |                   |        |
|-----------------|-----------------|-------------------|--------|
| • Backing       | Acrylic foam    | • Total thickness | 640 µm |
| • Type of liner | PE-coated paper | • Color           | gray   |

### Product Assortment

- Available liners PE, PE-coated paper

### Properties/Performance Values

- |                                    |        |                                     |        |
|------------------------------------|--------|-------------------------------------|--------|
| • Tack                             | good   | • Temperature resistance short term | 200 °C |
| • Temperature resistance long term | 100 °C |                                     |        |

For latest information on this product please visit <http://l.tesa.com/?ip=68206>



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## Product Information

### Adhesion to Values

• ABS (initial)	10 N/cm	• Glass (after 3 days)	20 N/cm
• ABS (after 3 days)	12 N/cm	• PC (initial)	13 N/cm
• Aluminium (initial)	12 N/cm	• PC (after 3 days)	14 N/cm
• Aluminium (after 3 days)	21 N/cm	• Steel (initial)	15 N/cm
• Glass (initial)	14 N/cm	• Steel (after 3 days)	26 N/cm

### Disclaimer

tesa<sup>®</sup> products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa<sup>®</sup> product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.

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